# **TECHNICAL DATA**

## ATO-156



# RUST-OLEUM<sup>®</sup> AUTOMOTIVE RUBBERIZED UNDERCOATING

# **DESCRIPTION AND USES**

Rust-Oleum<sup>®</sup> Automotive Rubberized Undercoating is an easy-to-use black rubberized protective coating. It provides corrosion protection from water, salt and other chemicals. Its helps deaden sound and provides a barrier against rust on cars, trucks, trailers and other recreational vehicles. Use on bare or primed metal on the underbody of cars, trucks, trailers and other recreational vehicles. Undercoating features an advanced spray system that allow s you to spray at any angle, even upside dow n for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

## PRODUCT

**SKU** 257804 DESCRIPTION (425g Aerosol) Black

## **PRODUCT APPLICATION**

#### SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaner such as Krud Kutter<sup>®</sup>. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or Gator sandpaper. Clean area to be painted with mineral spirits to remove all oil, grease, wax, and dust. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

## PAINTING CONDITIONS

Use outdoors or in a well-ventilated area such as an open garage. Apply when temperature is betw een 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

## **PRODUCT APPLICATION (cont.)**

#### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" (30-40 cm) from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion w hile spraying. For best results, apply two coats (allow product to dry for 1-2 minutes betw een coats). Do not use near open flame.

#### DRY & RECOAT TIMES

Dry and recoat times are based on  $70^{\circ}F$  (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 30 minutes. Can be recoated in 1-2 minutes and is fully dry in 24 hours.

#### CLEAN-UP

Wipe off tip when finished. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

## CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



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## PHYSICAL PROPERTIES

		RUBBERIZED UNDERCOATING
Resin Type		Modified Alkyd
Pigment Type		Carbon Black, Filler Pigments
Solvents		Aliphatic Hydrocarbons, Stoddard Solvents
MIR		1.0 Max
Fill Weight		15 oz.
Recommended Dry Film Thickness (DFT) per Coat		1.5-2.5 mils (37.5-62.5µ)
Practical Coverage at Recommended DFT (assumes 15% material loss)		10-12 sq. ft./can (0.90-1.09 m²/can)
Dry Times based on 70°F (21°C) and 50% Relative Humidity	Touch	30 minutes
	Recoat	1-2 minutes
	Fully Dry	24 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

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