



AUTOMOTIVE FILLER PRIMER

DESCRIPTION AND USES

Rust-Oleum® Filler Primer is a high build primer for filling in minor surface imperfections and improves top coat adhesion and appearance. It is ideal for use on metal, wood, and fiberglass surfaces. Rust-Oleum® Primer Filler features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

PRODUCTS

257802 Grey Filler Primer
257721 Red Filler Primer

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 10-32°C (50°F and 90°F) and humidity is below 85% to ensure proper drying. Do not apply to surfaces, when heated, exceed 93°C (200°F). Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. Shake often during use. Hold can 25-40 cm (10-16") from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 21°C (70°F) and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 10 minutes. When dry, surface can be immediately recoated, top coated, or wet sanded. For best results, allow to dry 2-4 hours before dry sanding.

CLEAN-UP

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



TECHNICAL DATA

AUTOMOTIVE FILLER PRIMER

PHYSICAL PROPERTIES

FILLER PRIMER		
Resin Type	Alkyd	
Pigment Type	Varies with Colour	
Solvents	Aromatics and Ketones	
MIR	1.20 Max	
Fill Weight	312 g	
Recommended Dry Film Thickness (DFT) Per Coat	1.0-2.0 mils	
Practical Coverage at Recommended DFT (assumes 15% material loss)	10-12 sq. ft./can (0.9-1.1 m ² /can)	
Dry Times at 77°F (25°C) and 50% Relative Humidity	Tack-free	10 minutes
	Full Dry	30 minutes
	Recoat	Anytime
Dry Heat Resistance	93°C (200°F)	
Shelf Life	5 years	
Safety Information	Contains	Lead free
	Warning!	FOR ADDITIONAL INFORMATION, SEE MSDS.

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