TECHNICAL DATA

ATO-155



RUST-OLEUM[®] AUTOMOTIVE TRUCK BED COATING AEROSOL

DESCRIPTION AND USES

Rust-Oleum[®] Automotive Truck Bed Coating is designed to provide a durable, abrasion resistant, textured, non-skid finish to truck beds. It provides a barrier from rust and protects the surface from impact, scratches, weather, and fading. It reduces road noise and contours to the exact shape of the truck bed. For use on bare or primed metal truck beds. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components, etc. Rust-Oleum Truck Bed Coating features an advanced spray system that allow s you to spray at any angle, even upside dow n for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

PRODUCT

SKU 257804 DESCRIPTION (425g Aerosol) Black

PRODUCT APPLICATION

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaner such as Krud Kutter[®]. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or 120-220 grit Gator sandpaper. Remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent overspray. For best results, spot prime bare or rusted surfaces.

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-12" (25-30 cm) from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can in motion w hile spraying. Remove any overspray from the auto finish immediately. For best results, apply 2 coats, allow ing 1-2 minutes betw een coats. Do not use near open flame.

DRY & RECOAT

Dry time and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. The surface can be recoated within 1 hour or after 24 hours. Allow 72 hours for full cure before placing objects in the truck bed.

CLEAN-UP

Wipe off tip when finished. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



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PHYSICAL PROPERTIES

		TRUCK BED COATING AEROSOL	
Resin Type		Alkyd	
Pigment Type		Varies with color	
Solvents		Aromatics hydrocarbons and Ketones	
MIR		0.95 Max	
Fill Weight		15 ounces	
Recommended Dry Fil Thickness (DFT) Per C		1.0-1.5 mils (25-37.5µ)	
Practical Coverage at Recommended DFT		15-20 sq. ft./can (1.4-1.9 m²/can)	
Dry Times at 70-80F (21-27°C) and 50% Relative Humidity	Touch	1 hour	
	Recoat	Within 1 hour or after 24 hours	
	Full Cure	72 hours	
Dry Heat Resistance		200°F (93°C)	
Shelf Life		5 years	
Flash Point		-156°F (-104°C)	
Safety Information		For additional information, see SDS	

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