



# RUST-OLEUM® AUTOMOTIVE 2 IN 1 FILLER & SANDABLE PRIMER

## DESCRIPTION AND USES

Rust-Oleum® 2 In 1 Filler & Sandable Primer is a hi-build formula that fills in minor imperfections in the surface and improves topcoat adhesion and appearance. This product is suitable for use on metal, wood and fiberglass surfaces. Filler Primer features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

## PRODUCT

SKU	DESCRIPTION (340g Aerosol)
257802	Grey

## PRODUCT APPLICATION

### SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaner such as Krud Kutter®. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or Gator sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding with Gator sandpaper to create a surface profile.

### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

## PRODUCT APPLICATION (cont.)

### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" (25-40 cm) from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion while spraying. Apply 2 or more light coats a few minutes apart. Do not use near open flame.

### DRY & RECOAT


Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 10 minutes. When dry, the surface can be immediately recoated, top coated or wet sanded. For best results, allow to dry 2-4 hours before dry sanding.

### CLEAN-UP

Wipe off tip when finished. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

	<b>TECHNICAL DATA</b>	<b>ATO-154</b>
	<b>RUST-OLEUM® AUTOMOTIVE</b> <b>2 IN 1 FILLER &amp; SANDABLE PRIMER</b>	

## PHYSICAL PROPERTIES

2 IN 1 FILLER & SANDABLE PRIMER		
Resin Type	Modified Alkyd	
Pigment Type	Titanium Dioxide and Inorganic Pigments	
Solvents	Acetone and Aromatic Hydrocarbons	
MIR	0.95 Max	
Fill Weight	11 ounces	
Recommended Dry Film Thickness (DFT) Per Coat	1.5-2.5 mils (37.5-62.5µ)	
Practical Coverage at Recommended DFT	10-12 sq. ft./can (0.90-1.09 m²/can)	
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	10 minutes
	Recoat	Anytime after 10 minutes
	Fully Dry	24 minutes
Dry Heat Resistance	200°F (93°C)	
Shelf Life	5 years	
Flash Point	-156°F (-104°C)	
Safety Information	For additional information, see SDS	

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